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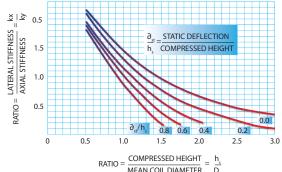
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## 2"(51mm) DEFLECTION | FREE STANDING SPRING MOUNTS and | HEIGHT SAVING | BRACKETS



SINGLE SPRING 1" (25mm) Deflection SLF MOUNT





SINGLE SPRING 1" (25mm) Deflection SLFH MOUNT

The Type **SLF** spring design evolved after many years of experience using springs within guided housing as the primary isolator. Since the old housing acted telescopically, the internal springs were designed for vertical stiffness and deflection only. Early attempts to use these tall slender springs out of their housing failed as the springs showed immediate instability or they fell over when subjected to minor horizontal forces.

It was important to eliminate the housing as they had a tendency to bind whenever they were cocked and to transmit vibration in the horizontal directions. We knew that if the springs were unhampered they would not only do better vertically, but do an equally fine job in isolating the horizontal disturbances.

MULTIPLE SPRING 1" (25mm) Deflection SLF MOUNT

Our research showed that springs could be designed with horizontal stiffnesses as high, or even higher than the vertical by carefully adhering to the ratios of the spring's compressed height to the mean coil diameter, and the static deflection to the compressed height as shown in the graph.

Starting with the 1" (25mm) deflection series, we paid great attention to these design factors and our springs became short stable columns. When we had tested and were completely satisfied with the 1" (25mm) designs, we moved on the 2" (51mm), 3"

(76mm), 4" (102mm) and 5" (127mm) deflection series. Every spring table now includes data on the ratio of the spring diameter to the compressed height, and the ratio of the horizontal to the vertical spring constants. Our specifications suggest a minimum ratio of 0.75 between the spring diameter and the compressed height as a good working rule, although some of our designs exceed this number. All of these springs are designed so as not to exceed the elastic limit when the coils are closed up

and the springs are compressed solid. This prevents damage when the springs are overloaded and assures a return to the spring's free height. The rated loads and deflections allow for 50% additional travel to solid to accommodate weight distribution

errors and to keep the springs operating in a low stress range. In our Nominal 1" (25mm) Deflection A, B, and C Spring series the smallest rated deflection is 1" (25mm) although some of the lighter springs can deflect as much as 2" (51mm). The springs are used individually or in clusters to develop greater capacity. Some of our B2 and C2 springs only meet competitive criteria and do not have 50% additional travel. This is clearly noted in our catalog Data Sheet DS-208.

In an effort to develop a foolproof simple isolator using these sophisticated springs, we have merely added a neoprene friction pad on the bottom to help prevent the passage of noise and a spring loading and adjustment bolt at the top with a locking cap screw. You will find that these adjustment bolts are very substantial because they must be made rigid enough to maintain the alignment of the top of the spring with the base plate, and the head of the bolt is actually the equipment supporting surface. The bolts are tapped to receive the locking cap screw as this methods makes it easy to remove the isolator for servicing. The 5" (127mm) deflection springs are sometimes furnished with three adjustment bolts in a tripod arrangement to maintain the top plate stability. Other stabilizing methods use single oversized bolts or pull-down brackets. In some cases SLF mountings with smaller deflections are similarly designed when there are large horizontal forces such as in the isolation of a horizontal compressor. There is no need to bolt this mounting down in most cases because of the friction pad and the spring's reduction of the horizontal forces before they get down to the base plate.

SLF mountings of the proper deflection are recommended for all vibration control applications where it is not necessary to cope with weight removal or seismic and wind load problems. Excessive discharge pressures can be dealt with by adding mass through the use of floating inertia bases or where mass is not a practical solution, by the addition of horizontal thrust restraints.

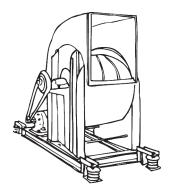


The SLFH series of mounts are identical to the style SLF except for having two or four holes in the base to allow for bolting to the structure. Since it is expensive to bolt mountings down, and any bolting procedure tends to bypass the acoustical action of the neoprene pad on the bottom of the mounting, it is strongly recommended that you use the Type SLF unless the SLFH must be used because of elevated installations on steel beams, etc.

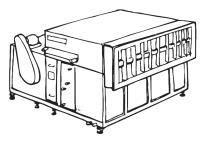


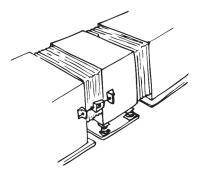












#### **BELT DRIVEN CENTRIFUGAL FAN and MOTOR**

SLF springs are used to isolate all kinds of fan equipment. Deflections are determined by fan speed, size, motor horsepower and equipment location as discussed in the VCS-IOO Engineering Specification and Selection Guide. Bases may be made of structural steel or concrete. The sketch shows a centrifugal fan on a type WFSL base with 3" (76mm) deflection springs.

#### **UTILITY SET**

Utility sets are normally direct mounted on 1" (25mm) deflection SLF springs as illustrated. ICS rails are used in conjunction with the springs when higher deflections are required or there is an unsupported fan scroll that causes over balancing. KSL concrete filled bases are recommended for outdoor locations because of the need for wind resistance.

#### **FACTORY ASSEMBLED AIR HANDLING EQUIPMENT**

Factory assembled air handling equipment may be direct mounted as shown or placed on ICS rails when higher deflections are called for. It is important to study the equipment base or legs to determine whether rails are needed for structural reinforcement.

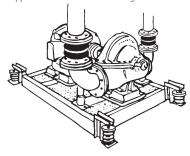
#### **FAN HEAD**

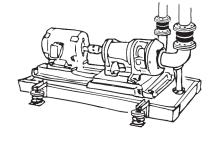
A fan head develops high horizontal thrust because of the negative pressure on the very large inlet area. The SLF springs cannot handle this thrust without Horizontal Thrust Restraints as sketched or massive concrete filled bases to increase the resistive weight and spring constants.

#### **END SUCTION PUMP or DOUBLE SUCTION PUMP**

SLF spring mountings of the proper deflection are recommended for all pump isolation problems. While steel bases may be used, concrete is preferred for greater rigidity and the possibility of grouting in the pump base. Bases should be made large enough to support the suction and discharge elbows whenever possible. Thus, Double Suction bases become wide and End Suction bases long.

SLF applications are by no means limited to these sketches. We have merely tried to illustrate the many modes of application and some of the design considerations.

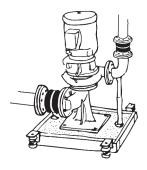










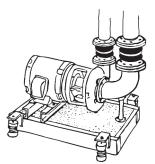


#### **VERTICAL PUMPS**

Vertical pump bases using SLF mountings should be made large enough for stability and extended as required to support the piping before attachment to the pump flanges. This piping support reduces the strain on the pump casing.

#### **CLOSE COUPLED PUMP**

Close coupled pumps are generally unstable when mounted directly on SLF mountings because they are small in configuration and have a severe overhang on the pump end. A concrete base makes them less sensitive to external forces so the installation becomes much more workmanlike and practical. SLF deflections depend on location and pump size.

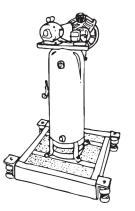


#### **DIRECTLY DRIVEN REFRIGERATION COMPRESSOR UNIT**

1" (25mm) deflection SLF mountings can be directly attached to the isolated equipment. Mountings of different capacities would be used at the two ends to compensate for the uneven weight distribution and provide reasonably uniform deflection. This use of springs of different capacity but the same potential deflection applies to all isolator selections.



When 2" (51mm) or higher deflection SLF mountings are used we normally recommend ICS rails to minimize elevations. In this particular case the rails project beyond the flywheel to compensate for the overhang. The higher deflections are used to increase efficiency at the low operating speed.

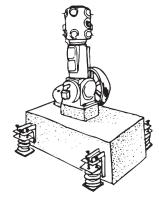


### **VERTICAL TANK TYPE AIR COMPRESSOR**

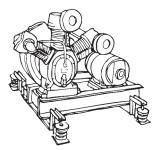
It is important to exercise caution when applying spring mountings to tall machines with small base dimensions. The use of a concrete filled type K base with SLF mountings lowers the center of gravity in addition to enlarging the base dimensions. Thus, the installation becomes much more stable.

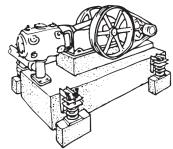


Slow speed, large bore and stroke reciprocating compressors or vacuum pumps have large residual unbalanced forces that make direct mounting impossible because of excessive motion. The concrete inertia block mass is calculated from unbalanced force data supplied by the manufacturer. It is often as much as seven times the equipment weight. Vertical compressors are located over the combined vertical center of gravity. The springs under horizontal compressors are elevated to the horizontal CG. Three adjustment bolts are most important to maintain horizontal SLF







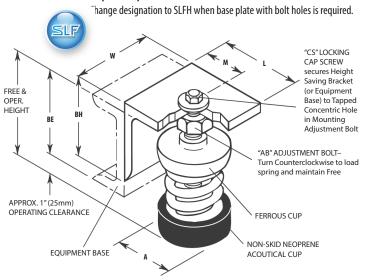








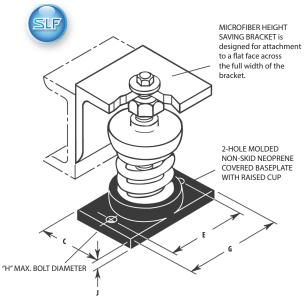
#### 1"(25mm) Deflection SLF SINGLE SPRING MOUNTS



### **Matching Height Saving Bracket**

BH- Bracket Height BE- Bracket Elevation

ı	Туре	Size	L (in)	(mm)	M (in)	(mm)	W (in)	(mm)	BE (in)	(mm)	BH (in)	(mm)
Г		X	21/2		2	51	3	76	23/4	70	21/2	64
1	SLF-	A-45 - A-400	21/,	64	2	51	3	76	31/4	83	21/,	64
	SLFH-	A-510 - A-625	21/,	64	2	51	3	76	35/8	92	21/,	64
L		B & C	4	102	23/4	70	3	76	5	127	4	102



All springs have additional travel to solid equal to 50% of the rated deflection.

Solid Spring Height = Free Height minus 1.5 times Rated Deflection.

#### Ratings & Dimensions for 1"(25mm) Deflection Single Spring Mounts (inches millimeters)

Type	Size	Rated Capac (lbs)		Rated Defl. (in)	d (mm)	Spring Constan (lbs/in)	t (kg/mm)	Spring Color	Spring Spring OD		Free & Oper Ht	A	С	Max. Bolt Dia. E	G	н	,	Adjust- ment Bolt AB	Locking Cap Screw CS
.,,,,	X-23 <sup>†</sup>	23	10	1.50	38	18	0.26	Brown	0.5	e.g			_	_	_		-		
	X-33 <sup>†</sup>	33	15	1.30	33	30	0.45	Red											
	X-54 <sup>†</sup>	54	24	1.40	36	45	0.67	White											
	X-76 <sup>†</sup>	76	34	1.22	31	73	1.10	Black	11/ <sub>2</sub>	2 <sup>1</sup> / <sub>2</sub>	33/4	2	-	-	-	-	-	<sup>1</sup> / <sub>2</sub> x 2 <sup>1</sup> / <sub>2</sub> x 64	1/ <sub>4</sub> x 1
	X-113 <sup>†</sup>	113	51	1.20	30	113	1.70	Yellow	38	64	95	51	-	-	-	-	-	x 64	x 25
	X-130 <sup>†</sup>	130	59	1.20	30	130	1.97	Purple											
	X-175 <sup>†</sup>	175	79	1.20	30	175	2.63	Silver											
	X-210 <sup>†</sup>	210	95	1.20	30	210	3.17	Blue											
	A-45	45	20	1.60	41	28	0.49	Blue											
	A-75	75	34	1.50 1.33	38 34	50 94	0.89	Orange	13/	2	417	21/	21/	2	23/	1/	3/	5/ 21/	3/ 1
	A-125 A-200	125 200	57 91	1.15	34 29	94 174	1.68 3.14	Brown Black	1 <sup>3</sup> / <sub>4</sub>	3 76	4 <sup>1</sup> / <sub>4</sub> 108	2 <sup>1</sup> / <sub>8</sub> 54	2 <sup>1</sup> / <sub>4</sub>	3 76	3 <sup>3</sup> / <sub>95</sub>	1/ <sub>4</sub>	3/ 10	5/ <sub>8</sub> x 2 <sup>1</sup> / <sub>2</sub> x 64	<sup>3</sup> / <sub>8</sub> x 1 x <sup>25</sup>
	A-200 A-310	310	141	1.15	29 25	310	5.64	Yellow	44	76	108	54	5/	76	95	О	10	X 64	X 25
SLF-	A-310 A-400	400	181	1.00	25	400	7.24	Green											
JLF-	A-400 A-510	510	231	1.00	25	510	9.24	Red	13/4	31/8									
SLFH-	A-310	310	231	1.00	23	310	J.24	neu	44	79	4 <sup>5</sup> / <sub>8</sub>	2 <sup>1</sup> / <sub>8</sub>	21/	3	33/4	1/4	3/	5/ <sub>8</sub> x 2 <sup>1</sup> / <sub>2</sub>	3/ <sub>8</sub> x 1
JEI III	A-625	625	283	1.00	25	625	11.32	White	13/ <sub>4</sub>	3 <sup>3</sup> / <sub>8</sub>	117	54	2 <sup>1</sup> / <sub>4</sub> 57	3 76	95 <sup>4</sup>	6	³/ 10	x 64	x 25
									44	86						-			
	B-65	65	29	2.10	53	31	0.55	Brown											
	B-85	85	39	2.10	53	40	0.74	White <sup>††</sup>											
	B-115	115	52	2.00	51	57	1.02	Silver											
	B-150	150	68	2.00	51	75	1.33	Orange	2 <sup>3</sup> / <sub>8</sub>	4	6	$2^{3}/_{4}$	2 <sup>7</sup> / <sub>8</sub> 73	4 <sup>1</sup> / <sub>8</sub>	5 <sup>3</sup> / <sub>8</sub>	1/ <sub>2</sub> 13	3/ <sub>8</sub>	$^{7}/_{8} \times 4^{1}/_{4}$	1/2 x 11/4
	B-280	280	127	1.60	41	174	3.10	Green	60	102	152	70	73	105	137	13	10	x 108	x 32
	B-450	450	204	1.31	33	344	6.18	Red											
	B-750	750	340	1.12	28	670	12.14	White											
	B-1000	1000	454	1.00	25	1000	18.16	Blue											
	C-1000	1000	454	1.00	25	1000	18.16	Black											
	C-1350 C-1750	1350 1750	612 794	1.00	25 25	1350 1750	24.48 31.76	Yellow Black*											
	C-1750 C-2100	2100	794 953	1.00	25	2100	38.12	Yellow*	27/	41/	6	21/	23/	43/	61/	1/	3/	7/ v 41/	1/ v 11/
	C-2100 C-2385	2385	1082	1.00	25	2385	43.28	Yellow**	2 <sup>7</sup> / <sub>8</sub>	4 <sup>1</sup> / <sub>8</sub> 105	6 152	3 <sup>1</sup> / <sub>4</sub>	3 <sup>3</sup> / <sub>8</sub>	4 <sup>3</sup> / <sub>4</sub> 121	6 <sup>1</sup> / <sub>8</sub>	1/ <sub>2</sub> 13	3/ <sub>8</sub>	<sup>7</sup> / <sub>8</sub> x 4 <sup>1</sup> / <sub>4</sub> x 108	1/ <sub>2</sub> x 11/ <sub>4</sub> x 32
	C-2363 C-2650	2650	1202	1.00	25	2650	43.26	Red*	/3	103	132	03	00	121	130	13	10	X 100	X 32
	C-2030 C-2935	2935	1331	1.00	25	2935	53.24	Red**											
	C-2933	2333	1331	1.00	23	2933	33.27	neu											

<sup>†</sup>SLFH not available ††with BLACK stripe \*with RED inner spring \*\*with GREEN inner spring



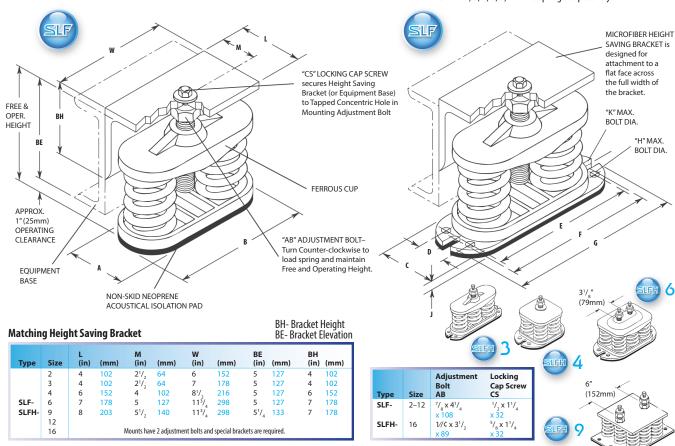




### 1"(25mm) Deflection SLF MULTIPLE SPRING MOUNTS

Change designation to SLFH when base plate with bolt holes is required.

All springs have additional travel to solid equal to 50% of the rated deflection. Solid Spring Height = Free Height minus 1.5 times Rated Deflection. Multiple spring mounts have C size springs. SLF-2, SLF-3, SLF-4, SLF-6, SLF-9, SLF-12 & SLF-16 have 2, 3, 4, 6, 9, 12 & 16 springs respectively.



## $Ratings \& Dimensions for 1'' (25mm) \ Deflection \ Single \ Spring \ Mounts \ (in ches \ millimeters)$

Туре	Size	Rated Capacit (lbs)	ty (kg)	Rated Defl. (in)	l (mm)	Spring Constan (lbs/in)	it (kg/mm)	Spring Color/ Stripe		ng Only ng Free Height	Free & Oper Ht	A	В	c	D	E	F	G	Hole Max. Bolt Dia. H	J	Slot Max. Bolt Dia. K
	2-2700	2700	1225	1.00	25	2700	49.00	Yellow													
	2-3500	3500	1588	1.00	25	3500	63.52	Black*	27/ <sub>8</sub>	41/8	6	31/4	73/4	31/4	13/4	81/4	81/,	10	5/16	1/2	3/8
	2-4200	4200	1905	1.00	25	4200	76.20	Yellow*	73	105	152	83	197	83	44	210	216	254	8	13	10
	3-5250	5250	2381	1.00	25	5250	95.24	Black*													
	3-6300	6300	2858	1.00	25	6300	114.32	Yellow*	27/ <sub>8</sub>	4 <sup>1</sup> / <sub>8</sub>	6	3 <sup>3</sup> / <sub>8</sub>	9 <sup>1</sup> / <sub>2</sub>	$3^{3}/_{8}$	13/ <sub>4</sub>	10	10 <sup>1</sup> / <sub>4</sub>	$11^{3}/_{4}$	5/ <sub>16</sub>	1/2	3/ <sub>8</sub>
SLF-	3-7155	7155	3245	1.00	25	7155	129.80	Yellow**	73	105	152	86	241	86	44	254	260	298	8	13	10
	3-7950	7950	3606	1.00	25	7950	144.24	Red*													
	4-5400	5400	2449	1.00	25	5400	97.96	Yellow	-3.									-2.			
	4-7000	7000	3175	1.00	25	7000	127.00	Black*	2 <sup>7</sup> / <sub>8</sub>	4 <sup>1</sup> / <sub>8</sub>	6	6 <sup>1</sup> / <sub>4</sub>	6 <sup>1</sup> / <sub>4</sub>	61/4	21/4	71/2	71/2	$9^{3}/_{8}$	1/2	1/2	1/2
	4-8400	8400	3810	1.00	25	8400	152.40	Yellow*	73	105	152	159	159	159	57	191	191	238	13	13	13
SLFH-	6-12600	12600	5715	1.00	25	12600	228.60	Yellow*	071	.1.		-3,	011	-21	011	4.027	4.03.1	4051	1.	1.	1.
	6-14310	14310	6491	1.00	25	14310	259.64	Yellow**	2 <sup>7</sup> / <sub>8</sub>	41/8	6	6 <sup>3</sup> / <sub>8</sub>	91/2	6 <sup>3</sup> / <sub>8</sub>	21/4	10 <sup>3</sup> / <sub>4</sub>	10 <sup>3</sup> / <sub>4</sub>	12 <sup>5</sup> / <sub>8</sub>	1/2	13	1/ <sub>2</sub> 13
	6-15900	15900 17610	7212 7988	1.00	25 25	15900	288.48	Red* Red**	73	105	152	161	241	161	57	273	273	321	13	13	13
	6-17610 9-18900	18900	7988 8573	1.00	25 25	17610 18900	319.52 342.92	Kea^^ Yellow*													
	9-18900	21465	9736	1.00	25	21465	389.44	Yellow**	2 <sup>7</sup> /。	41/-	7	9	9	9		11		131/	17	17	
	9-21465	23850	10818	1.00	25	23850	432.72	Red*	73	105	178	229	229	229	6 152	279	_	12 <sup>1</sup> / <sub>2</sub> 318	13	13	_
	12-25200	25200	11431	1.00	25	25200	457.24	Yellow*	/3	103	170	223	223	223	132	213		310	13	13	
	12-23200	28620	12982	1.00	25	28620	519.28	Yellow**	2 <sup>7</sup> / <sub>9</sub>	41/g	7	9	12	9	6 14	_	15 <sup>1</sup> / <sub>2</sub>	1/2	1/,	1/2	_
	12-31800	31800	14424	1.00	25	31800	576.96	Red*	73	105	178	229	305	229	152	356	13/2	7 <sub>2</sub> 394	13	13	
	16-33600	33600	15241	1.00	25	33600	609.64	Yellow*	2 <sup>7</sup> / <sub>9</sub>	4 <sup>1</sup> / <sub>o</sub>	8	12	13	12	6	15		16 <sup>1</sup> / <sub>2</sub>	1/2	1/2	
	16-38160	38160	17309	1.00	25	38160	692.36	Yellow**	73	105	203	305	330	305	152	381		419	13	13	_

<sup>\*</sup>with RED inner spring \*\*with GREEN inner spring Mounts in gray area have steel holders top and bottom.

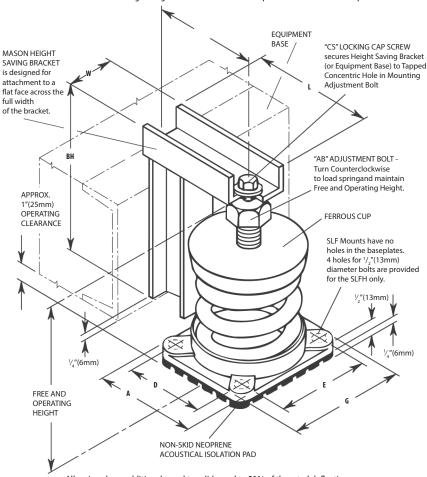






### 2"(51mm), 3"(78mm), 4"(102mm) & 5"(127mm) Deflection 100 Series SLF SPRING MOUNTS

Change designation to SLFH when base plate with bolt holes is required.



latching	tching Height Saving Bracket BE- Bracket Elevati														
Туре	Size	L (in)	(mm)	M (in)	(mm)	W (in)	(mm)	BH (in)	(mm)						
	101-	6	152	5	127	3	76	9	229						
	107														
2"	108	71/2	191	61/2	165	3	76	101/4							
51mm	109	71/2	191		165	3	76	103/4							
Defl.	110	81/4	210	. 4	184	4	102	113/4	298						
<b>61.</b>	111	81/4	210	- 4	184	4	102	113/4							
SLF-	112	81/4	210		184	4	102	12 <sup>1</sup> / <sub>4</sub>							
CLELL	113	12	305	101/2		6	152	143/							
SLFH-	114	12	305	101/2	267	6	152	16 <sup>3</sup> / <sub>8</sub>							
	115	12	305	101/2	267 279	6 6	152	16 <sup>3</sup> / <sub>8</sub>	410						
	116	12'/	318	11	2/9	О	152	17 <sup>1</sup> / <sub>2</sub>	445						
	117 118	Mou	nts have sp	ecial adj	ustment b	olts an	d brackets	as requir	ed.						
	126-														
	130	71/2	191	$6^{1}/_{2}$	165	3	76	10 <sup>1</sup> / <sub>4</sub>	260						
3"	131	71/2	191	61/,	165	3	76	103/	273						
76mm	132	81/4	210	71/4	184	4	102	$11^{3}/_{4}^{3}$	298						
Defl.	133-			73/	107	4	102	14	256						
	137	8-/4	222	$7^{3}/_{4}$	197	4	102	14	356						
SLF-	138-	121/	, 318	11	279	6	152	17¹/,	115						
	139	12/	2 3 1 0					-							
SLFH-	140	13	330	$11^{1}/_{2}$	292	$6^{1}/_{2}$	152	211/2	546						
	141-	Mou	nts have sp	ecial adj	ustment b	olts an	d brackets	as requir	ed.						
	143 150-														
	153	7	178	6	152	4	102	$11^{3}/_{8}$	289						
4"	154-														
-	155	81/4	210	71/4	184	3	76	12 <sup>1</sup> / <sub>2</sub>	318						
Defl.	156-														
	158	81/4	210	71/4	184	3	76	13 <sup>1</sup> / <sub>8</sub>	333						
SLF-	159	81/4	210	71/,	184	3	76	14 <sup>1</sup> / <sub>8</sub>	359						
	160-	-		,	244		100								
SLFH-	162	11	279	91/2	241	4	102	17 <sup>3</sup> / <sub>8</sub>	441						
	163-		256	121/	240	_	150	241/	E 40						
	165-	14	356	12 <sup>1</sup> / <sub>2</sub>	318	6	152	21 <sup>1</sup> / <sub>8</sub>	543						
	166-	1.41/	360	13	220	61/	165	241/,	616						
	167	147	368	13	330	0.7	103	24./4	010						
	168-	Alte	rnate brack	ets as rec	uired. (Se	e page	8)								
	169														
5″	174-														
127mm	198		, ,	_			vn in illusti								
Defl.							Bolts are d	esigned	tor each						
SLF-		spec	ial applicat	ion as red	quired. (S	ee page	8)								

All springs have additional travel to solid equal to 50% of the rated deflection.

Solid Spring Height = Free Height minus 1.5 times Rated Deflection.

Ratings & Dimensions for 2"(51mm) Deflection 100 Series Spring Mounts (inches mm)

Туре	Size	Rated Capacity (lbs)	, (kg)	Rated Defl. (in)	(mm)	Mount Constan (lbs/in)	t (kg/mm)	Spring Color/ Stripe	Spring O Spring OD	nly Free Height	Free & Oper Ht	A	D	E	G	Adjust- men Bolt AB	Locking Cap Screw CS
2" 51mm Defl.	101 102 103 104 105 106 107	200 310 500 740 1050	57 91 141 227 336 476 635	2.50 2.50 2.50 2.50 2.40 2.10 2.00	64 64 64 61 53 51	50 80 125 200 310 500 700	0.89 1.42 2.20 3.55 5.51 8.98 12.45	Purple Brown Pink Green Red White Blue	3 <sup>3</sup> / <sub>4</sub> 95 3 <sup>3</sup> / <sub>4</sub> 95	5 <sup>3</sup> / <sub>4</sub> 146 5 <sup>7</sup> / <sub>8</sub> 149 5 <sup>7</sup> / <sub>8</sub> 149	71/4 184	41/4 108	31/4 83	4 102	4 <sup>3</sup> / <sub>4</sub> 120	<sup>7</sup> / <sub>8</sub> x5 <sup>3</sup> / <sub>4</sub> x 146	<sup>1</sup> / <sub>2</sub> x1 <sup>1</sup> / <sub>4</sub> x 34
SLF-	108 109 110 111	2250 3000	753 1021 1361 1814	2.05 2.00 2.00 2.00	52 51 51 51	810 1125 1500 2000	14.48 20.02 26.69 35.57	Silver Orange Gray Tan	4 <sup>1</sup> / <sub>2</sub> 114 5 127	6 <sup>3</sup> / <sub>4</sub> 171 7 <sup>1</sup> / <sub>2</sub> 191 7 <sup>1</sup> / <sub>2</sub> 191 7 <sup>1</sup> / <sub>2</sub> 191	8 203 9 229 9 229 9 229	5 127 5 127 5 <sup>1</sup> / <sub>2</sub> 140 5 <sup>1</sup> / <sub>2</sub> 140	4 102 4 102 4 <sup>1</sup> / <sub>4</sub> 108 4 <sup>1</sup> / <sub>4</sub> 108	4 <sup>1</sup> / <sub>4</sub> 108 4 <sup>1</sup> / <sub>4</sub> 108 5 <sup>1</sup> / <sub>4</sub> 133 5 <sup>1</sup> / <sub>4</sub> 133	5 <sup>1</sup> / <sub>4</sub> 133 5 <sup>1</sup> / <sub>4</sub> 133 6 <sup>1</sup> / <sub>2</sub> 165 6 <sup>1</sup> / <sub>2</sub> 165	<sup>7</sup> / <sub>8</sub> x5 <sup>3</sup> / <sub>4</sub> x 146	1/ <sub>2</sub> x11/ <sub>4</sub> x 34
SLFH-	112 113 114	7100	2404 3221 4218	2.00 2.00 2.00	51 51 51	2665 3550 4650	47.14 63.16 82.71	Black Yellow Blue/Orng		8 <sup>1</sup> / <sub>2</sub> 216 8 <sup>3</sup> / <sub>4</sub> 222 10 254	10 254 10 <sup>1</sup> / <sub>2</sub> 267 12 305	6 152 6 <sup>5</sup> / <sub>8</sub> 168 7 <sup>1</sup> / <sub>2</sub> 191	4 <sup>3</sup> / <sub>4</sub> 121 5 <sup>1</sup> / <sub>4</sub> 133 6 <sup>1</sup> / <sub>4</sub> 159	5 <sup>3</sup> / <sub>4</sub> 146 6 152 6 <sup>1</sup> / <sub>4</sub> 159	7 178 7 <sup>1</sup> / <sub>2</sub> 191 7 <sup>1</sup> / <sub>2</sub> 191	1 x 6 x 152	1/2x11/4 x 34
	115 116 117 118	16800 28500	5715 7620 12927 18144	2.00 2.00 2.55 2.10	51 51 65 53	6300 8400 11175 19000	112.06 149.41 198.88 342.34	Blue/Red Blue/White Blue/Silver Blue/Gray	83/4 222	10 254 10 <sup>1</sup> / <sub>8</sub> 257 13 <sup>1</sup> / <sub>8</sub> 333 13 <sup>1</sup> / <sub>8</sub> 333	12 305 13 330 16 406 16 406	7 <sup>1</sup> / <sub>2</sub> 191 8 <sup>1</sup> / <sub>2</sub> 216 9 <sup>1</sup> / <sub>2</sub> 241 1 <sup>1</sup> / <sub>2</sub> 267	6 <sup>1</sup> / <sub>4</sub> 159 7 <sup>1</sup> / <sub>4</sub> 184 8 <sup>1</sup> / <sub>2</sub> 216 9 <sup>4</sup> / <sub>2</sub> 241	6 <sup>1</sup> / <sub>4</sub> 159 7 <sup>1</sup> / <sub>4</sub> 184 8 <sup>4</sup> / <sub>2</sub> 216 9 <sup>1</sup> / <sub>2</sub> 241	7 <sup>1</sup> / <sub>2</sub> 191 8 <sup>1</sup> / <sub>2</sub> 216 9 <sup>4</sup> / <sub>2</sub> 241 10 <sup>1</sup> / <sub>2</sub> 267	1 <sup>1</sup> / <sub>4</sub> x8 1 <sup>1</sup> / <sub>2</sub> x8 1 <sup>3</sup> / <sub>4</sub> x8	<sup>5</sup> / <sub>8</sub> x1 <sup>1</sup> / <sub>2</sub> x 38 x 203

SLFH-

<sup>\*</sup>with RED inner spring \*\*with GREEN inner spring Mounts in gray area have steel holders top and bottom.







Ratings & Dimensions for 3"(76mm), 4"(102mm) & 5"(127mm) Deflection 100 Series Spring Mounts (inches mm)

Type		Rated Capacit (lbs)	y (kg)	Rated Defl. (in)	(mm)	Mount Constar (lbs/in)	nt (kg/mm)	Spring Color/ Stripe	Sprii Sprii OD	ng Or ng	ily Free Heig	ht	Free Oper Ht	&	A		D		E		G		Adjust- men Bolt AB	Locking Cap Screw CS
3" 76mm Defl.	126 127 128 129 130 131 132	195 280 390 520 710 940 1280	88 127 177 236 322 426 581	3.25 3.25 3.25 3.25 3.25 3.25 3.25	83 83 83 83 83 83 83	60 85 120 160 220 290 395	1.06 1.53 2.13 2.84 3.88 5.13 7.00	Purple Brown Orange Green Red White Blue	3 <sup>3</sup> / <sub>4</sub> 3 <sup>3</sup> / <sub>4</sub> 4 4 4 <sup>1</sup> / <sub>2</sub> 4 <sup>1</sup> / <sub>2</sub> 5	114	$6^{3}/_{8}$ $6^{1}/_{2}$ $6^{1}/_{2}$	162 165 165 178 184 191 200	8 8 8 8 <sup>1</sup> / <sub>2</sub> 8 <sup>1</sup> / <sub>2</sub> 9 9 <sup>1</sup> / <sub>2</sub>	203 203 203 216 216 229 241	4 <sup>1</sup> / <sub>4</sub> 4 <sup>1</sup> / <sub>4</sub> 4 <sup>1</sup> / <sub>2</sub> 4 <sup>1</sup> / <sub>2</sub> 5 5 5 <sup>1</sup> / <sub>2</sub>	108 108 114 114 127 127 140	3 <sup>1</sup> / <sub>4</sub> 3 <sup>1</sup> / <sub>4</sub> 3 <sup>5</sup> / <sub>8</sub> 3 <sup>5</sup> / <sub>8</sub> 4 4	83 83 92 92 102 102 108	4 4 4 <sup>1</sup> / <sub>4</sub> 4 <sup>1</sup> / <sub>4</sub> 4 <sup>1</sup> / <sub>4</sub> 5 <sup>1</sup> / <sub>4</sub>	102 102 108 108 108 108 133	4 <sup>3</sup> / <sub>4</sub> 4 <sup>3</sup> / <sub>4</sub> 5 5 5 <sup>1</sup> / <sub>4</sub> 5 <sup>1</sup> / <sub>4</sub> 6 <sup>1</sup> / <sub>2</sub>	121 121 127 127 133 133 165	<sup>7</sup> / <sub>8</sub> x5 <sup>3</sup> / <sub>4</sub> x 146	¹/ <sub>2</sub> x1¹/ <sub>4</sub> x 32
SLF- SLFH-	133 134 135 136	1770 2490 3300 4500	803 1129 1497 2041	3.25 3.25 3.25 3.25	83 83 83 83	545 765 1000 1370	9.67 13.60 18.04 24.59	Black Yellow Gray Blue/Brown	$5^{1}/_{2}$ $5^{1}/_{2}$ $6^{3}/_{4}$ $6^{3}/_{4}$	140 152	9 <sup>1</sup> / <sub>4</sub> 9 <sup>1</sup> / <sub>4</sub> 9 <sup>1</sup> / <sub>2</sub> 9 <sup>3</sup> / <sub>4</sub>	235 235 241 235	11 11 11 11 <sup>3</sup> / <sub>4</sub>	279 279 279 298	6 6 6 <sup>5</sup> / <sub>8</sub> 7 <sup>1</sup> / <sub>2</sub>	152 152 168 191	4 4 <sup>1</sup> / <sub>4</sub> 5 <sup>1</sup> / <sub>4</sub> 6 <sup>1</sup> / <sub>4</sub>	121 121 133 159	5 <sup>3</sup> / <sub>4</sub> 5 <sup>3</sup> / <sub>4</sub> 6 6 <sup>1</sup> / <sub>4</sub>	146 146 152 159	7 7 7 <sup>1</sup> / <sub>2</sub> 7 <sup>1</sup> / <sub>2</sub>	178 178 191 191	1 x 6 x 152	1/ <sub>2</sub> x11/ <sub>4</sub> x 32
	137 138 139 140	6200 8300 11400 15200	2818 3765 5171 6895	3.25 3.25 3.25 3.25	83 83 83 83	1900 2560 3500 4685	33.88 45.36 62.30 83.07	Blue/Orng Blue/Red Blue/White Blue/Silver		197 197	10 <sup>7</sup> / <sub>8</sub> 11 12 <sup>1</sup> / <sub>4</sub> 12 <sup>3</sup> / <sub>4</sub>		13 <sup>1</sup> / <sub>4</sub> 13 <sup>1</sup> / <sub>4</sub> 13 <sup>1</sup> / <sub>4</sub> 16 <sup>1</sup> / <sub>2</sub>	337 337	8 <sup>1</sup> / <sub>2</sub> 8 <sup>1</sup> / <sub>2</sub> 8 <sup>1</sup> / <sub>2</sub> 9 <sup>1</sup> / <sub>2</sub>	216 216 216 241	7 <sup>1</sup> / <sub>4</sub> 7 <sup>1</sup> / <sub>4</sub> 7 <sup>1</sup> / <sub>4</sub> 8 <sup>1</sup> / <sub>2</sub>	184 184 184 216	7 <sup>1</sup> / <sub>4</sub> 7 <sup>1</sup> / <sub>4</sub> 7 <sup>1</sup> / <sub>4</sub> 8 <sup>1</sup> / <sub>2</sub>	184 184 184 216	8 <sup>1</sup> / <sub>2</sub> 8 <sup>1</sup> / <sub>2</sub> 8 <sup>1</sup> / <sub>2</sub> 9 <sup>1</sup> / <sub>2</sub>	216 216 216 241	1 <sup>1</sup> / <sub>4</sub> x8 x 203	<sup>5</sup> / <sub>8</sub> x1 <sup>1</sup> / <sub>2</sub> x 38
	141 142 143	20300 28400 39000	9208 12882 17690	3.25 3.25 3.25	83 83 83	6245 8750 12000	110.94 155.20 213.13	Blue/Gray Blue/Green Blue/Yellow		260	13 <sup>1</sup> / <sub>2</sub> 15 16 <sup>1</sup> / <sub>8</sub>	381	16¹/₂ 18 19	419 457 483	10¹/₂ 11 12	267 279 305	9 <sup>1</sup> / <sub>2</sub> 10 11	241 254 279	9 <sup>1</sup> / <sub>2</sub> 10 11	241 254 279	10 <sup>1</sup> / <sub>2</sub> 11 12	267 279 305	1 <sup>1</sup> / <sub>4</sub> x 8 1 <sup>1</sup> / <sub>2</sub> x 8 1 <sup>3</sup> / <sub>4</sub> x 8	x 203 x 203 x 203
	150 151 152 153	240 330 420 530	109 150 191 240	4.38 4.38 4.38 4.38	121 121 121 121	55 75 95 120	0.98 1.35 1.72 2.16	Purple Brown Orange Green	5 5 5 5	127 127	8 <sup>3</sup> / <sub>8</sub> 8 <sup>1</sup> / <sub>2</sub> 8 <sup>3</sup> / <sub>8</sub> 8 <sup>3</sup> / <sub>8</sub>	213 213 213 213	10	254	51/2	140	41/4	108	51/4	133	61/2	165	<sup>7</sup> / <sub>8</sub> x 8 x 203	1/ <sub>2</sub> x11/ <sub>4</sub> x 32
4" 102mm Defl.	154 155 156 157	680 880 1120 1420	308 399 508 644	4.38 4.38 4.38 4.38	121 121 121 121	155 200 255 325	2.77 3.59 4.58 5.80	Red White Blue Black	6 6 6	152	8 <sup>7</sup> / <sub>8</sub> 9 <sup>7</sup> / <sub>8</sub> 9 <sup>7</sup> / <sub>8</sub> 10	225 232 251 254	10 <sup>3</sup> / <sub>4</sub> 10 <sup>3</sup> / <sub>4</sub> 12	273 273 305 305	6 <sup>5</sup> / <sub>8</sub> 6 <sup>5</sup> / <sub>8</sub> 6 <sup>5</sup> / <sub>8</sub>	168 168 168 168	5 <sup>1</sup> / <sub>4</sub> 5 <sup>1</sup> / <sub>4</sub> 5 <sup>1</sup> / <sub>4</sub>	133 133 133 133	6 6 6	152 152 152 152	7 <sup>1</sup> / <sub>2</sub> 7 <sup>1</sup> / <sub>2</sub> 7 <sup>1</sup> / <sub>2</sub> 7 <sup>1</sup> / <sub>2</sub>	191 191 191 191	1 x 8 x 203	1/ <sub>2</sub> x1 <sup>1</sup> / <sub>4</sub> x 32
SLF-	158 159	1840 2370	835 1075	4.38 4.38	121 121	420 540	7.52 9.68	Yellow Gray	6 <sup>3</sup> / <sub>4</sub> 6 <sup>3</sup> / <sub>4</sub>		10 <sup>3</sup> / <sub>8</sub> 11 <sup>1</sup> / <sub>8</sub>		12 13	305 330	7 <sup>1</sup> / <sub>2</sub> 7 <sup>1</sup> / <sub>2</sub>	191 191	6 <sup>1</sup> / <sub>4</sub> 6 <sup>1</sup> / <sub>4</sub>	159 159	6 <sup>1</sup> / <sub>4</sub> 6 <sup>1</sup> / <sub>4</sub>	159 159	7 <sup>1</sup> / <sub>2</sub> 7 <sup>1</sup> / <sub>2</sub>	191 191	1 x 8 x 203	5/ <sub>8</sub> x1 <sup>1</sup> / <sub>2</sub> x 38
SLFH-	160 161	3000 3900	1361 1769	4.38 4.38	121 121	695 895	12.26 15.94	-		197	10 <sup>7</sup> / <sub>8</sub> 11 <sup>3</sup> / <sub>8</sub>	276	14 14	356 356	8 <sup>1</sup> / <sub>2</sub> 8 <sup>1</sup> / <sub>2</sub>	216 216	7 <sup>1</sup> / <sub>4</sub> 7 <sup>1</sup> / <sub>4</sub>	184 184	7 <sup>1</sup> / <sub>4</sub> 7 <sup>1</sup> / <sub>4</sub>	184 184	8 <sup>1</sup> / <sub>2</sub> 8 <sup>1</sup> / <sub>2</sub>	216 216	1 <sup>1</sup> / <sub>4</sub> x 8 x 203	5/ <sub>8</sub> x1 <sup>1</sup> / <sub>2</sub> x 38
	162 163 164	5100 6500 8400	2313 2948 3810	4.38 4.38 4.38	121 121 121	1155 1485 1910	20.84 26.56 34.32	Blue/Orng Blue/White Blue/Silver		222	11 <sup>1</sup> / <sub>2</sub> 13 <sup>1</sup> / <sub>4</sub> 13 <sup>3</sup> / <sub>8</sub>	337	14 17 17	356 432 432	9 <sup>1</sup> / <sub>2</sub> 9 <sup>1</sup> / <sub>2</sub> 9 <sup>1</sup> / <sub>2</sub>	241 241 241	8 <sup>1</sup> / <sub>2</sub> 8 <sup>1</sup> / <sub>2</sub> 8 <sup>1</sup> / <sub>2</sub>	216 216 216	8 <sup>1</sup> / <sub>2</sub> 8 <sup>1</sup> / <sub>2</sub> 8 <sup>1</sup> / <sub>2</sub>	216 216 216	9 <sup>1</sup> / <sub>2</sub> 9 <sup>1</sup> / <sub>2</sub> 9 <sup>1</sup> / <sub>2</sub>	241 241 241	11/2 x 8 x 203	<sup>3</sup> / <sub>4</sub> x 2 x 51
	165 166	10800 13800	4899 6260	4.38 4.38	121 121	2455 3160	44.14 56.40	Blue/Gray Blue/Green	9³/ <sub>8</sub> 10		14 <sup>1</sup> / <sub>8</sub> 15 <sup>3</sup> / <sub>8</sub>		17 19	432 483	10 <sup>1</sup> / <sub>2</sub> 11	267 279	9 <sup>1</sup> / <sub>2</sub> 10	241 254	9 <sup>1</sup> / <sub>2</sub> 10	241 254	10¹/₂ 11	267 279	1 <sup>3</sup> / <sub>4</sub> x 8 x 203	<sup>3</sup> / <sub>4</sub> x 2 x 51
	167 168 169	17800 22900 30000	8074 10387 13608	4.38 4.38 4.38	121 121 121	4065 5235 6730	72.74 93.58 122.59	Blue/Yellow Blue/Pink Blue/Tan	11 11 11 <sup>5</sup> / <sub>8</sub>	279		403 432 457	19 20 21	483 508 533	12 12 13	305 305 330	11 11 12	279 279 305	11 11 12	279 279 305	12 12 13	305 305 330	2 <sup>1</sup> / <sub>2</sub> x 8 x 203	1 <sup>1</sup> / <sub>4</sub> x 3 x 76
	174 175 176 177	70 320 370 460	122 145 168 209	5.31 5.31 5.31 5.38	135 135 135 137	50 60 70 85	0.90 1.07 1.24 1.53	Purple Brown Orange Green	6 6 6	152 152	9 <sup>7</sup> / <sub>8</sub> 10 <sup>1</sup> / <sub>16</sub> 10 10 <sup>1</sup> / <sub>2</sub>	256 254	12	305	65/8	168	61/4	159	61/4	159	71/2	191	1 x 9 x 229	1/ <sub>2</sub> x11/ <sub>4</sub> x 32
	178	560	254	5.38	137	105	1.85	Red	6	152	10 <sup>3</sup> / <sub>4</sub>	273	13 <sup>1</sup> / <sub>2</sub>	343	6fi/•	168	61/4	159	6/1/4	159	71/2	191		
5" 127mm Defl.	179 180 181 182	670 830 1000 1240	304 376 454 562	5.38 5.38 5.38 5.37	137 137 137 136	125 155 185 230	2.22 2.74 3.31 4.13	White Blue Black Yellow		171 171	11 <sup>1</sup> / <sub>16</sub> 11 <sup>3</sup> / <sub>8</sub> 11 <sup>1</sup> / <sub>8</sub> 11 <sup>3</sup> / <sub>8</sub>	289 283	131/2	343	71/2	191	71/4	184	71/4	184	71/2	191	1 x 10 x 254	1/2x11/4 x 32
SLF- SLFH-	183 184 185 186	1500 1830 2230 2710	680 830 1012 1229	5.37 5.37 5.37 5.37	136 136 136 136	280 340 415 505	5.00 6.10 7.44 9.04	Gray Pink Silver Tan	$7^{3}/_{4}$ $7^{3}/_{4}$ $7^{3}/_{4}$ $7^{3}/_{4}$	197 197	12 <sup>7</sup> / <sub>16</sub> 11 <sup>7</sup> / <sub>8</sub> 12 12 <sup>3</sup> / <sub>4</sub>	302 305	15	381	81/2	216	71/4	184	71/4	184	81/2	216	1 <sup>1</sup> / <sub>4</sub> x 10 x 254	<sup>5</sup> / <sub>8</sub> x1 <sup>1</sup> / <sub>2</sub> x 38
	187 188 189 190 191	3300 4100 4900 6000 7300	1497 1860 2223 1852 2252	5.37 5.37 5.37 5.37 5.37	136 136 136 136 136	615 755 915 1120 1365	11.01 13.68 16.35 20.01 24.35	Blue/Orng Blue/Red Blue/White Blue/Yelw Blue/Silvr	8 <sup>3</sup> / <sub>4</sub> 9 <sup>1</sup> / <sub>16</sub> 9 <sup>1</sup> / <sub>2</sub>	222 230 241		340 341 371	15 16 16 17 17 <sup>1</sup> / <sub>2</sub>	381 406 406 432 445	9 <sup>1</sup> / <sub>2</sub> 9 <sup>1</sup> / <sub>2</sub> 9 <sup>1</sup> / <sub>2</sub> 10 <sup>1</sup> / <sub>2</sub>	241 241 241 267 267	8 <sup>1</sup> / <sub>2</sub> 8 <sup>1</sup> / <sub>2</sub> 8 <sup>1</sup> / <sub>2</sub> 9 <sup>1</sup> / <sub>2</sub> 9 <sup>1</sup> / <sub>2</sub>	216 216 216 241 241	8 <sup>1</sup> / <sub>2</sub> 8 <sup>1</sup> / <sub>2</sub> 8 <sup>1</sup> / <sub>2</sub> 9 <sup>1</sup> / <sub>2</sub> 9 <sup>1</sup> / <sub>2</sub>	216 216 216 241 241	9 <sup>1</sup> / <sub>2</sub> 9 <sup>1</sup> / <sub>2</sub> 9 <sup>1</sup> / <sub>2</sub> 10 <sup>1</sup> / <sub>2</sub>	267	1 <sup>1</sup> / <sub>2</sub> x 10 x 254	<sup>3</sup> / <sub>4</sub> x 2 x 51
	192 193	9000 11000	2777 3395	5.37 5.37	136 136	1670 2040	30.01 36.69	Blue/Gray Blue/Tan		260 260	15 <sup>5</sup> / <sub>8</sub> 16	397 406	18	457	11	279	10	254	10	254	11	279	1 <sup>1</sup> / <sub>4</sub> x 10 x 254	<sup>3</sup> / <sub>4</sub> x 2 x 51
	194 195 196	13300 16300 19800	6033 7394 8981	5.37 5.37 5.37	136 136 136	2482 3028 3694	44.36 54.37 66.04		11 11 <sup>3</sup> / <sub>8</sub> 11 <sup>5</sup> / <sub>8</sub>	289 295		435 457	19 20 21	483 508 533	12 12 13	305 305 330	11 11 12	279 279 305	11 11 12	279 279 305	12 12 13	305 305 330	2 x 10 x 254	1 x 2 <sup>1</sup> / <sub>2</sub> x 64
	197	24200	10977	5.37	136	4506	80.71	Blue/Green	13	330	19 <sup>1</sup> / <sub>2</sub>	495	23	584	14	356	13	330	13	330	14	356	210	11/ 2
	198	29000	13154	5.27	134	5500	98.16	Blue/Purple	13	330	19¹/ <sub>8</sub>	486	23	584	14	356	13	330	13	330	14	356	2 x 10 x 254	1 <sup>1</sup> / <sub>4</sub> x 3 x 76

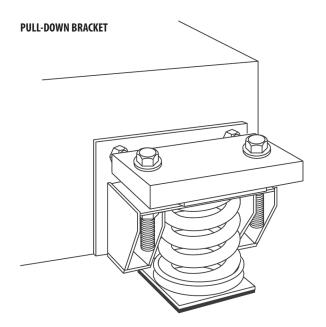
Mounts in gray area have steel holders top and bottom.

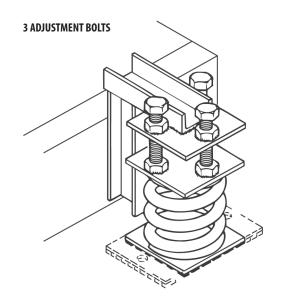






Alternate bracket and spring adjustment methods to improve stability and appearance when using 4" (102mm), 5" (127mm) and greater deflection springs.





### **3 ADJUSTMENT BOLTS**

Spring Size	Rated Deflection	Ratio Kx/Ky	Ratio OD/OH	Spring Size	Rated Deflection	Ratio Kx/Ky	Ratio OD/OH
X	1.00-1.30	0.75-1.00	0.92-1.40	101-118	2.00-2.55	0.71-1.10	0.82-1.15
A	1.00-1.60	0.50-0.90	0.74-1.25	126-143	3.25	0.72-1.00	0.85-1.36
В	1.00-2.10	0.70-0.90	0.80-1.25	150-169	4.38	0.80-1.10	0.85-1.33
C & Multiples	1.00	0.90-1.10	0.92	174-198	5.27-5.38	0.70-1.00	0.92-1.31

### **PRODUCT FINISHES**

All standard products have a painted finish unless otherwise indicated.

Special finishes include:

- Zinc Chromate
- Neoprene Dipping
- Cold Galvanized Paint
- Epoxy Finish
- Hot Dipped Galvanized Holders with Electro-Galvanized or Cadmium Plated Hardware, depending on size and method of attachment. Springs in these holders will be made rust resistant.



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